

## CLAIMS

What is claimed is:

1. A method for forming an alignment mark structure for a semiconductor device, the method comprising:
  - forming an alignment recess at a selected level of the semiconductor device substrate;
  - 5 forming a first metal layer over said selected substrate level and within said alignment recess, wherein said alignment recess is formed at a depth such that said first metal layer only partially fills said alignment recess;
  - forming a second metal layer over said first metal layer such that said alignment recess is completely filled;
  - 10 planarizing said second metal layer and said first metal layer down to said selected substrate level, thereby creating a sacrificial plug of said second layer material within said alignment recess; and
  - removing said sacrificial plug in a manner so as not to substantially roughen the planarized surface at said selected substrate level.
2. The method of claim 1, wherein said second metal layer has an etch selectivity with respect to said first metal layer.
3. The method of claim 3, wherein said second metal layer further has an etch selectivity with respect to a dielectric material surrounding said alignment recess.
4. The method of claim 2, wherein:
  - said first metal layer comprises tantalum nitride; and
  - second metal layer is a sacrificial bilayer of tantalum and copper.
5. The method of claim 2, further comprising depositing an adhesion layer for adhering said second metal layer to said first metal layer.

6. The method of claim 2, wherein said second metal layer is deposited by one of: physical vapor deposition (PVD), chemical vapor deposition (CVD), and plating.

7. The method of claim 2, wherein said sacrificial plug is removed with a dilute phosphoric acid etch.

8. The method of claim 1, wherein the semiconductor device comprises a magnetic random access memory (MRAM).

9. The method of claim 8, wherein the MRAM is a field effect transistor (FET) based MRAM device.

10. The method of claim 8, wherein said alignment recess is formed at a greater depth than a depth of a via used to connect a metal strap of the MRAM device to a lower metallization level line of the MRAM device.

11. The method of claim 10, wherein:  
said selected level of the device is a level at which said metal strap is defined;  
and  
the material used to form said metal strap is metallic and opaque.

12. The method of claim 10, wherein said alignment recess is defined simultaneously with said via, and said alignment recess is fully formed by an overetch.

13. The method of claim 9, wherein said alignment recess is defined subsequent to the formation of said via.